



Acid Piping Technology, Inc.
2890 Arnold Tenbrook Road
Arnold, MO 63010
(636) 296-4668

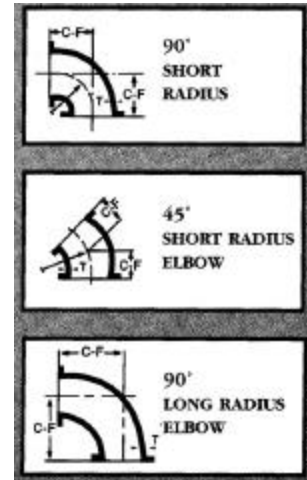
FLANGED PIPE SPOOLS											
SIZE IN.	PIPE CLASS	WALL THICK IN.	WEIGHT LB./FT.	FLANGE O.D. IN.	BOLT CIRCLE IN.	FLANGE THICK IN.	BOLT HOLE IN.	BOLT DIA. IN.	NO. BOLTS	GASKET	
										I.D. IN.	O.D. IN.
3	54	0.34	12.2	7.50	6.00	0.75	0.75	0.63	4	3.00	5.37
4	56	0.41	17.8	9.00	7.50	0.94	0.75	0.63	8	4.00	6.87
6	58	0.49	31.1	11.00	9.50	1.00	0.87	0.75	8	6.00	8.75
8	58	0.51	43.4	13.50	11.75	1.12	0.87	0.75	8	8.00	11.00
10	59	0.56	58.6	16.00	14.25	1.19	1.00	0.87	12	10.00	13.37
12	60	0.61	76.7	19.00	17.00	1.25	1.00	0.87	12	12.00	16.12
14	61	0.66	96.5	21.00	18.75	1.37	1.12	1.00	12	14.00	17.75
16	62	0.70	116.8	23.50	21.25	1.43	1.12	1.00	16	16.00	20.25
18	63	0.74	139.3	25.00	22.75	1.56	1.25	1.12	16	18.00	21.63
20	65	0.81	167.8	27.50	25.00	1.68	1.25	1.12	20	20.00	23.87
24	67	0.89	220.7	32.00	29.50	1.87	1.37	1.25	20	24.00	28.25
30	69	1.15	372.5	38.75	36.00	2.12	1.37	1.25	28	30.00	34.75



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FLANGED ELBOWS

SIZE IN.	SHORT RADIUS DIMENSIONS-IN.			SHORT RADIUS WEIGHT-LB.		LONG RADIUS 90° DIM.-IN. WEIGHT C-F LB.	
	T	90° C-F	45° C-F	90°	45°	C-F	LB.
3	.048	5.5	3.0	25	20	7.75	28
4	.52	6.5	4.0	45	40	9.00	48
6	0.55	8.0	5.0	65	55	11.50	85
8	0.60	9.0	5.5	105	90	14.00	145
10	0.68	11.0	6.5	165	130	16.5	230
12	0.75	12.0	7.5	235	195	19.00	350
14	0.82	14.0	7.5	330	245	21.50	470
16	0.89	15.0	8.0	430	315	24.00	670
18	0.96	16.5	8.5	530	375	26.50	840
20	1.03	18.0	9.5	685	485	29.00	1080
24	1.16	22.0	11.0	1085	730	34.00	1640
30	1.37	25.0	15.0	1755	1335	41.50	2700

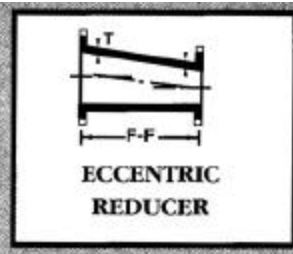
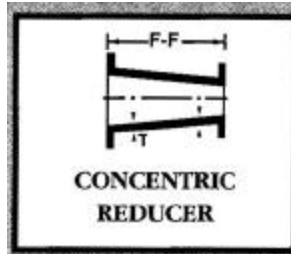




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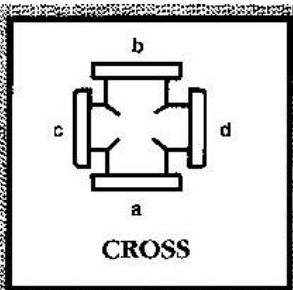
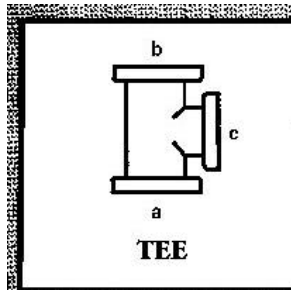
FLANGED CONCENTRIC AND ECCENTRIC REDUCERS

SIZE-IN. LG.	DIMENSIONS-IN.		WEIGHT LB.
	SM.	T LENGTH F-F	
3	2	0.48	16
4	3	0.52	28
6	4	0.55	47
8	6	0.60	77
10	8	.068	120
12	10	0.75	180
14	12	0.82	235
16	14	0.89	315
18	16	0.96	388
20	18	1.03	470
24	20	1.16	695
30	24	1.37	1155



HOW TO ORDER

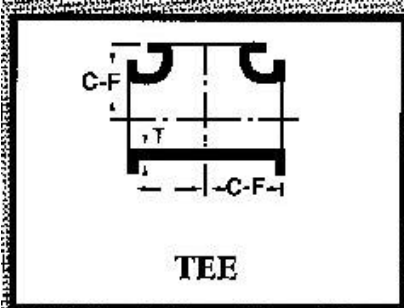
When ordering reducing fittings, give size of
 each opening by sequence of the letters a, b, c
 and d.



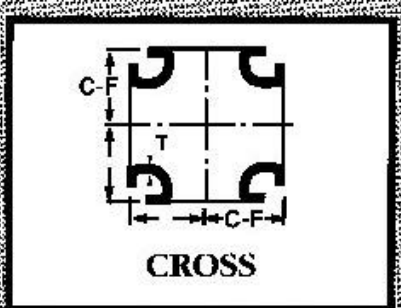


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FLANGED TEES AND CROSSES							
SIZE-IN.		DIMENSIONS-IN.			WEIGHT-LB.		
RUN	BRANCH	RUN T	BRANCH T	C-F	TEE	CROSS	
3	3	0.48	0.48	5.5	38	48	
4	4	0.52	0.52	6.5	65	82	
4	3	0.52	0.52	6.5	58	68	
6	6	0.55	0.55	8.0	105	135	
6	4	0.55	0.55	8.0	96	115	
8	8	0.60	0.60	9.0	165	210	
8	6	0.60	0.60	9.0	150	190	
10	10	0.80	0.80	11.0	270	330	
10	8	0.80	0.80	11.0	250	300	
12	12	0.87	0.87	12.0	380	470	
12	10	0.87	0.87	12.0	360	420	
14	14	0.82	0.82	14.0	500	595	
14	12	0.82	0.82	14.0	470	555	
16	16	0.879	0.89	15.0	635	755	
16	14	0.89	0.89	15.0	610	700	
18	18	0.96	0.96	16.5	785	915	
18	16	0.96	0.96	16.5	760	880	
20	20	1.03	1.03	18.0	1005	1175	
20	18	1.03	1.03	18.0	965	1100	
24	24	1.16	1.16	22.0	1585	1850	
24	20	1.16	1.16	22.0	1510	1695	
30	30	1.37	1.37	25.0	2615	2980	
30	24	1.37	1.37	25.0	2540	2780	



TEE



CROSS